

**Amendments to the specification:**

On page 1, line 2, please amend the heading as follows:

Background of the Invention ~~Related Art~~

On page 1, please amend the first paragraph as follows:

The present invention relates to a gearbox drive unit with an adjusting element, and a method for manufacturing a gearbox drive unit of this type, ~~according to the preamble of the independent claims.~~

On page 1, line 18, please amend the heading as follows:

~~Advantages~~ Summary of the Invention

On page 2, please amend the first paragraph as follows:

~~Advantageous refinements of the device and the manufacturing method described in the independent claims are made possible by the measures listed in the subclaims.~~ When the radial bearing surface of the adjusting element is designed as a circumferential outer cylinder surface of a cylindrical recess, the rotary body is supported radially and evenly around its entire circumference. The fact that the adjusting element is centered in the housing ensures a very even concentricity of the rotary body. The cylindrical recess of the adjusting element

can be designed as a blind hole or a through-opening, depending on the design of the rotary body.

On page 3, line 24, please amend the heading as follows:

Brief Description of the Drawings Drawing

On page 4, line 4, please amend the heading as follows:

Detailed Description of the Preferred Embodiments